## DIFFERENCE BETWEEN IS V/S AISC, MBMA DESIGN CODE

S. No.	DESCRIPTION	IS 800 CODE	AISC,MBMA CODE
		(Latest Rev.)	(LATEST CODE)
1	Minimum thickness for Primary Members	6 mm	3.15 mm
		(Not clearly specified )	
	Minimum thickness for	2 mm	1.5 mm
	secondary cold form members	(Not Clearly specified)	
2	Deflection Vertical	L/240	L/180
		-	
	Deflection Horizontal	H/150 without crane	EH/100
		H/200 with crane	
	Deflection for purlins/Girts	L/150	L/180
3	Live Load	0.75 KN/M2	0.57 KN/M2
4	Bracing	Rod/cabl e bracing	Rod/cabl e/angl e tension bracing
5	Stiffeners	Required by design	Not required by design
6	Expansion j oints	After every 60 m length of the bldg. using double frame.	After 120m only .double frame not required.
7	Material - structure	IS 226 GR 36/240MPA	ASTM A 572 GR50/345MPA
	Bolts & Nuts	IS 1363	ASTM A 325 high strength bol ts

8	Welding	Doubl e side wel ding	Single side welding as per AWS
9	Load Combination	DL+LL	DL+LL
		DL+LL+WL/EQ	Not Applicable.
		DL+WL/EQ	DL+WL/EQ
10	Crane Beam & Supporting Structure	Increase Stress by 10 % of the allowable stress	No increase al lowed.
11	Crane Girder Deflection	Span/750 Vertical - Horizontal	Span/600 Vertical Span/400 Horizontal
12	Stress increase for seismic and wind loads	Not allowed Primary framing where wind load is governing Load	1/3 <sup>RD</sup> Stress increase allowed.



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